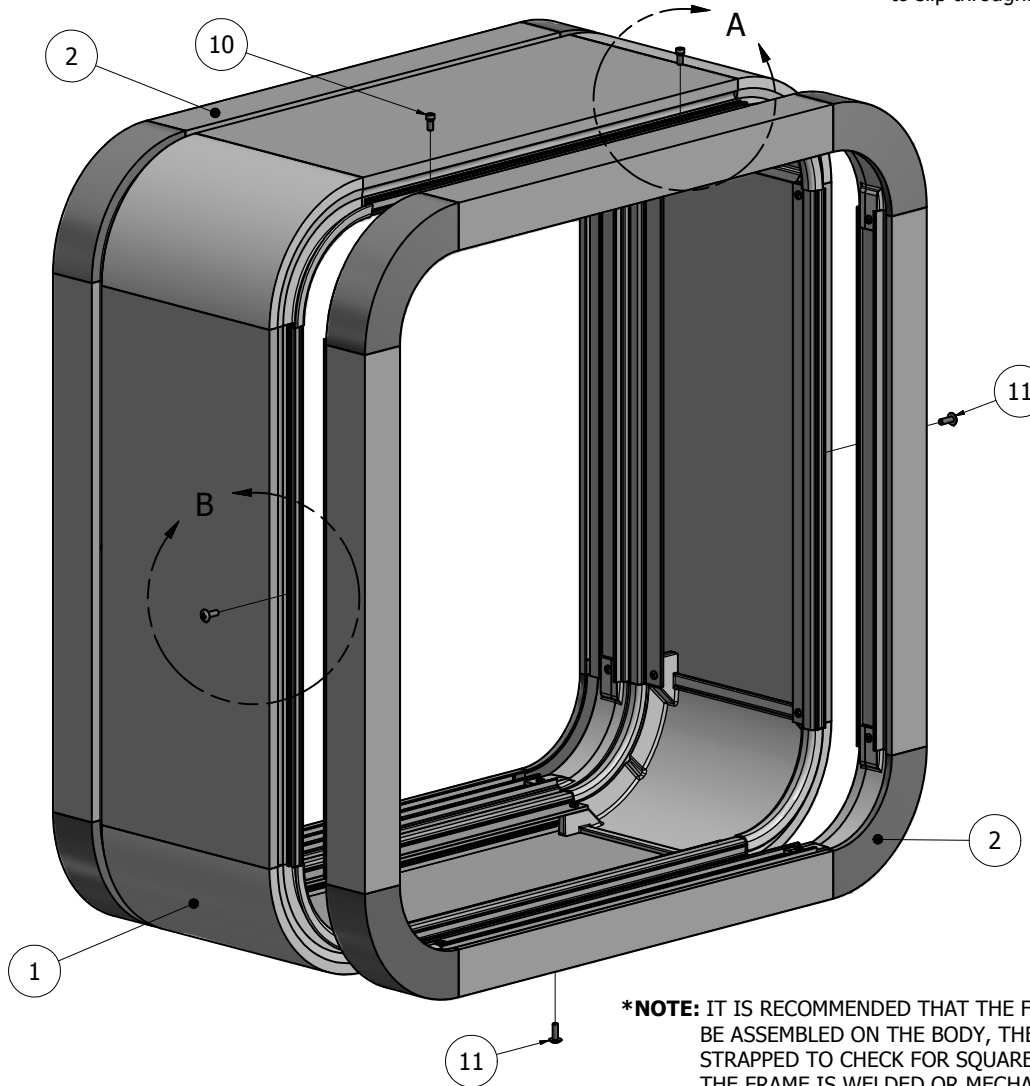
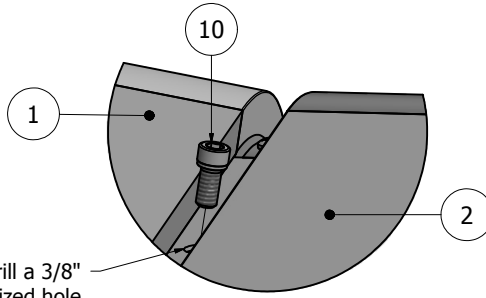


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2005/4150	Wide Body w/ 6in Radius Corners	Assembly
2	K2045/65/75/4210	2 1/4" Retainer and Dual Frame w/ 6in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

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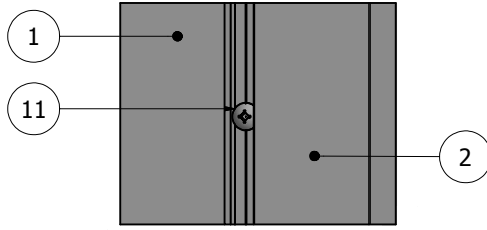
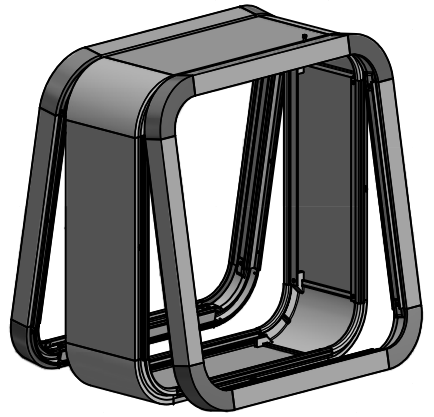


***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

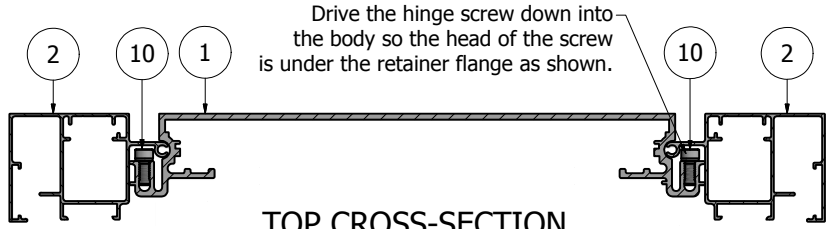


***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.

DETAIL A



DETAIL B
FRAME CLOSED



Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

TOP CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/14/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

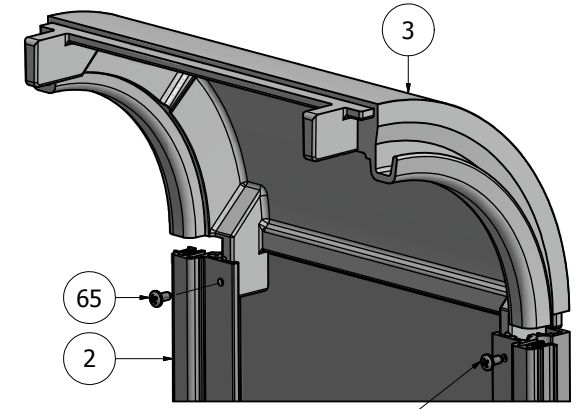
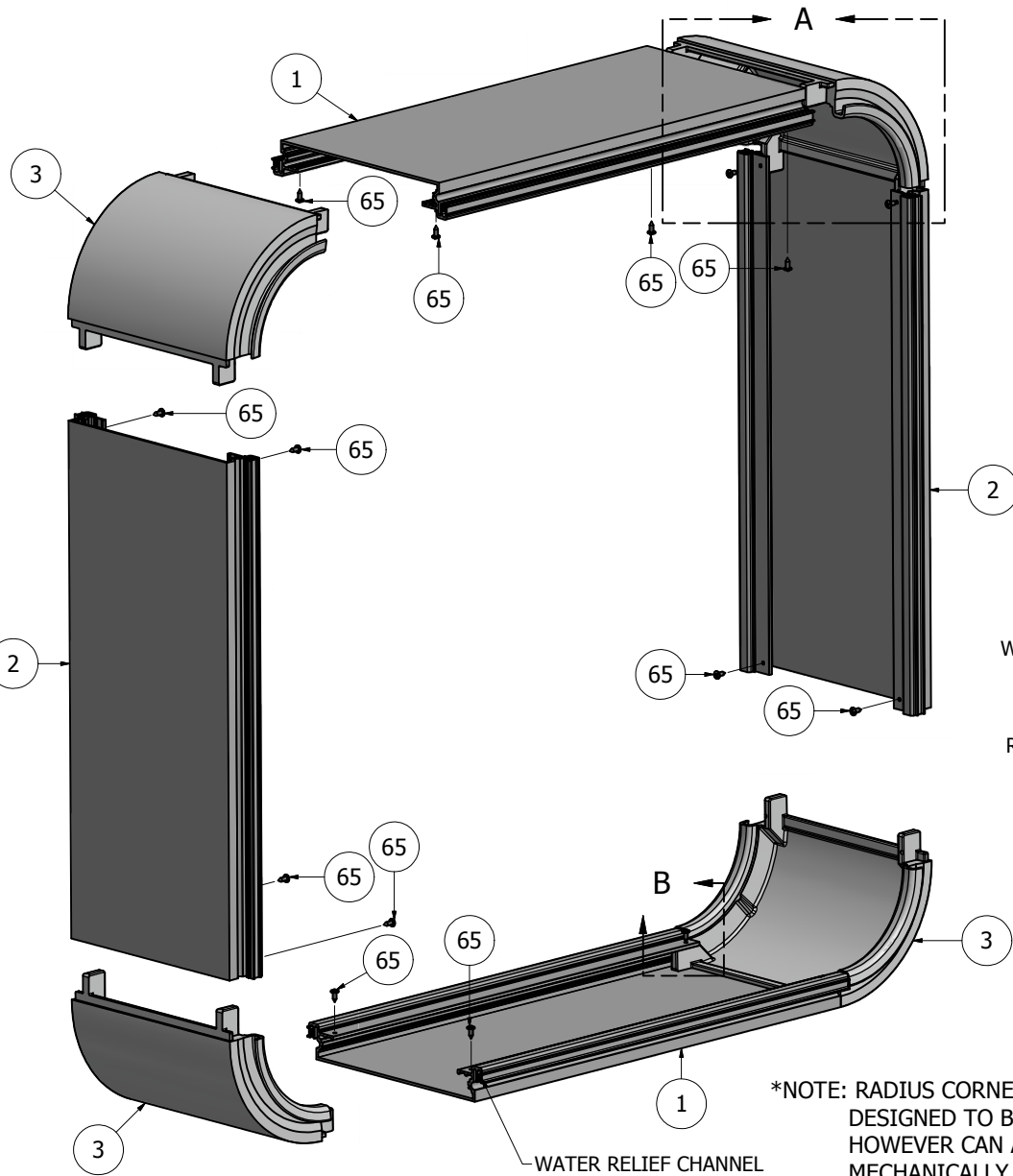
TITLE
Wide Body w/ 2 1/4" Retainer & Dual Frame and Cover and 6in Radius Corners - Assembly

DWG NO
KWB/45/65/75/4515

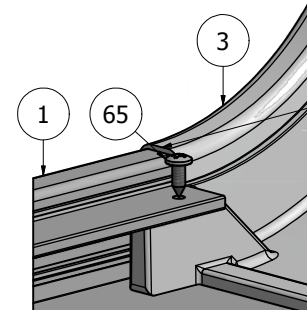
REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2005	Wide Body	Top & Bottom
2	2005	Wide Body	Sides
3	4150	Wide Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#

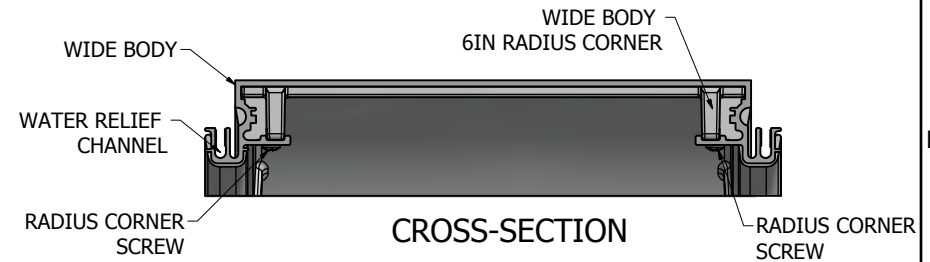


DETAIL A



DETAIL B

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing the water to flow.



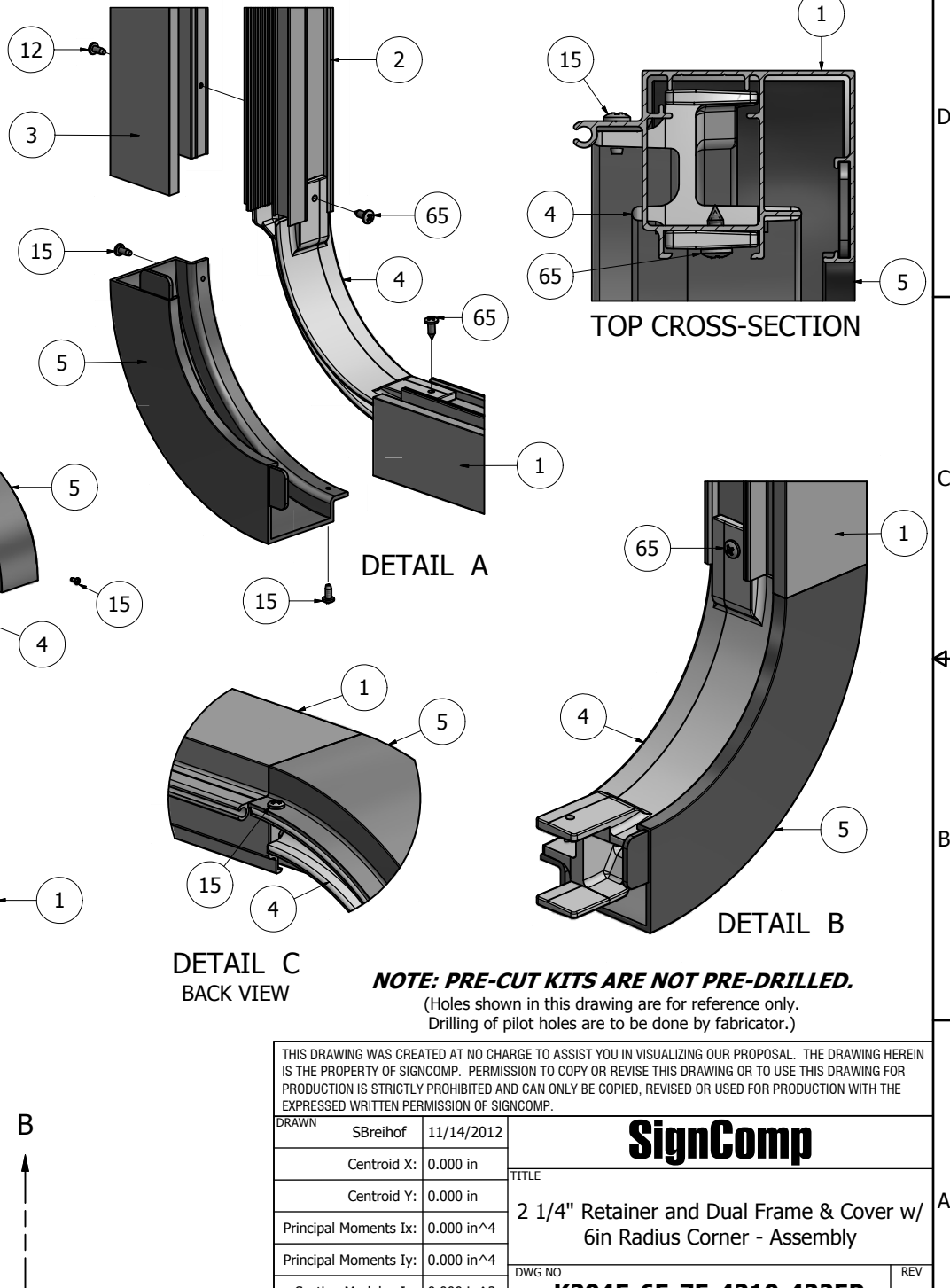
CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	10/23/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Wide Body w/ 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		DWG NO
Section Modulus Iy:	0.000 in ³		KWB - 4150
			REV
			SHEET 1 OF 1

*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2045	2 1/4" Retainer	Top, Bottom & One Side
2	2065	Dual Frame	One Side
3	2075	2 1/4" Dual Frame Cover	One Side
4	4210	Dual Frame 6in Radius Corner	All 4 Corners
5	4225P	Dual Frame 6in Radius Cover	All 4 Corners
12	5195	Cover Screw	Pre-drill a 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill a 3/32" hole
65	5218	Radius Corner Screw	Drill a 5/32" pilot hole



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/14/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	2 1/4" Retainer and Dual Frame & Cover w/ 6in Radius Corner - Assembly	
Principal Moments Ix:	0.000 in^4	DWG NO	K2045-65-75-4210-4225P
Principal Moments Iy:	0.000 in^4	REV	
Section Modulus Ix:	0.000 in^3		
Section Modulus Iy:	0.000 in^3		

Ship To:
Sales Order#